



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3108-2
Job Sheet 203408



Part No: D3108-2

Job Qty: 6 pcs

Part Name: Decal



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 11/27/19

Description:

Note: DWG REV B1 IPP B 02.04.22 Added Rev.B NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	DAS 13 9-89	6 pcs	11/27/19	0.00	0.00	Purchasing - 1	
	NOV 19 2019						Purchasing - 2	
							Purchasing - 3	OP NOV 29 2019
110	Packaging 2-1 - Receive - B4B	6 pcs	11/27/19	0.00	0.00		Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	OP NOV 29 2019
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S235939



Part: D3108-2

Job No: 203408

Serial No/Batch: S235939

Revision:

Inspector:

Exp Date: 11/29/2020

Instructions: Various STC's

Date: 11/29/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	6 pcs	11/27/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	40
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	6 pcs	11/27/19	0.00 0.00	Packaging 3 - 1 - B4B	JAN 08 2020
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	6 pcs	11/27/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89 JAN 08 2020

Part Op 100 - Purchasing - Issue P/O: _____ Make per Dwg D3108 Black letter on white adhesive film Manufacture from 3M
 Descriptions: 7mil masking film p/n 8522CP OR Avery IPM #2031 Material release note required
 110 - Receive & Inspect for Damage & Mat'l Certs - Ensure Material Release Note is attached
 120 - QC6- All purchased or subcontracted products
 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: _____ ***
 140 - QC21- Final Inspection - Work Order Release

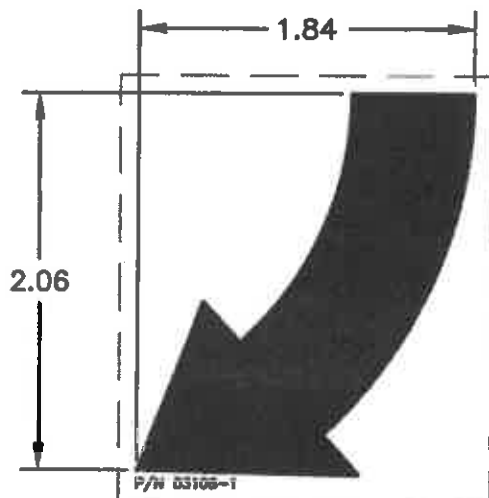
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3108-2P	Decal D3108-2	6 Ea (1 ea)	100-Purchasing	SZ35937
exp. DATE: 11/29/2020				
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3108-2P	6	0	0
Part Specifications				
Specifications could not be found.				

Plex 11/19/19 7:51 AM Dart.Lavoie.Chantal



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3108	REV. B SHEET 1 OF 2
DATE 02.04.01		TITLE DECAL	SCALE 1:1
A	02.04.01	NEW ISSUE	
B	02.04.17	ADD -7/-9; ADD TRIM LINES	
B1	04.05.11	CHANGE MATERIAL ON D3108-9	

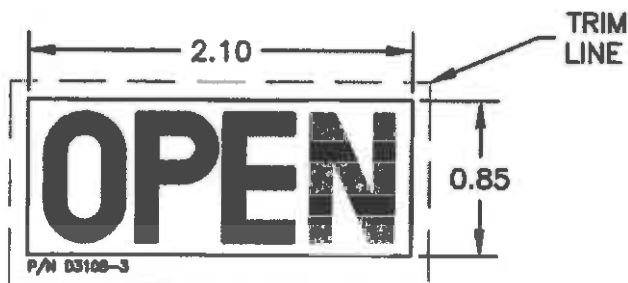
RELEASED
02.04.22



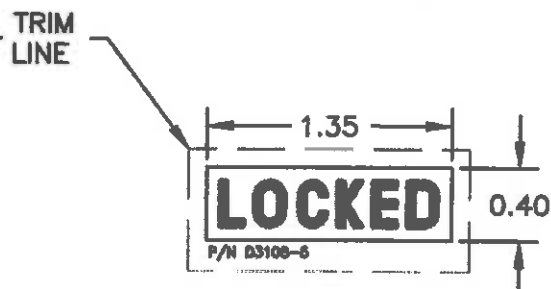
D3108-1
(REPLACES BHT P/N 31-057-3EH)



D3108-2
(REPLACES BHT P/N 31-057-4EH)



D3108-3
(REPLACES BHT P/N 31-042-7BHF)



D3108-5
(REPLACES BHT P/N 31-042-13DHF)

NOTES:

MATERIAL: BLACK LETTER ON WHITE ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM
#8522CP OR AVERY IPM #2031

TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045142



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045142

PO Date: 11/19/19

Due Date: 11/27/19

**Purchase Order
Revision:**

NOV 20 2019

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203408	D3108-2P	D3108			Decal D3108-2 : Various STC's As per Dwg D3108 Rev. B	Firmed		11/27/19	6 Ea	0 Ea	6 Ea	\$13.3333/Ea	\$80.00
							X6							DP
										NOV 29 2019				
2	203400	D3952-1P				Placard : Various STC's As Per Dwg D3952 Rev. B	Firmed		11/27/19	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
							X12							DP
										NOV 29 2019				
Grand Total:														\$160.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 11/19/19 8:03 AM Dart.Lavoie.Chantal

Studio SL2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 48922
Date: 11/26/2019
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Business No.: 825007651RT0001

Quantity	Description	Tax	Base Price	Disc %	Unit Price	Amount
6	D3108-2P	H	13.3333		13.3333	80.00
12	D3952-1P	H	6.6667		6.6667	80.00
	PO# HB045142 Attn: Chantal					
	Subtotal:					160.00
	H - HST HST					20.80

RECEIVED
NOV 26 2019
DART AEROSPACE LTD.

Studio SL2 HST: #HST

Shipped By:

Tracking Number:

Comment: WO26359

Sold By:

Total Amount: 180.80

Amount Paid: 0.00

Amount Owning: 180.80

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

HB045142

Packing Slip#

WO#26359

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D3108-2P, D3952-1P.

Quantity:

6, 12

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: NOV 26, 2020

Authority:

3m

Approval:

Valerie Young

Date: (yyyy/mm/dd)

2019/11/26

Signature:



Title:

Office Admin.

DAS
82
9-89